Operator Interface Tech Note 34

Communication with Siemens S7-300 PLCs via Ethernet

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Abstract:

Crimson[®] provides advanced Ethernet communication capabilities for Red Lion Controls CR1000 Human Machine Interface (HMI), CR3000 HMI, Data Station Plus (DSP) (excludes LE), G3 HMI,

G3 Kadet HMI, Graphite[®] Controller, Graphite HMI, Modular Controller (excludes LE), and ProducTVity Station[™] (PTV) products. When used with the Siemens S7-300 Ethernet driver, Crimson enables users to exchange Programmable Logic Controller (PLC) data with Red Lion devices via industrial Ethernet networks.

Products:

CR1000 HMI, CR3000 HMI, DSP (excludes LE), G3 HMI, G3 Kadet HMI, Graphite Controller, Graphite HMI, Modular Controller (excludes LE) and PTV

Use Case:

This document describes how to set up communication between a G3 HMI and an S7-300 PLC using Ethernet and Siemens ISO Protocol. Setting up communication between an S7-300 PLC and the previously identified Red Lion devices using Ethernet and Siemens ISO Protocol is similar.

Required Software:

Crimson 3.1, Crimson, 3.0, or Crimson 2.0

Required Operating System:

Microsoft Windows 2000, or above

Communication with Siemens S7-300 PLCs via Ethernet

Introduction

The following steps describe how to set up communication between a G3 HMI and an S7-300 PLC using Ethernet and Siemens ISO Protocol. This document can also be used as a reference to set up Red Lion CR1000 HMI, CR3000 HMI, DSP (excludes LE), G3 Kadet HMI, Graphite Controller, Graphite HMI, Modular Controller (excludes LE) and PTV products. Three major types of connections are available:

- 1. Setup 1 Communication with an S7-300 PLC with built in Ethernet port and supporting Siemens ISO protocol
- 2. Setup 2 Communication via optional Ethernet card for S7-300 series, type CP343-1; supports TSAP connections (e.g. CP343-1 Advanced IT)
- **3.** Setup 3 Communication via optional Ethernet card for S7-300 series, type CP343-1; does not support TSAP connection (e.g. CP343-1 Lean).

Each connection type is presented in this document. A given application should follow only one of the three previously defined setups. The Ethernet driver has been tested and validated with the following products:

- •CPU315-DP/PN P# 6ES7 315-2EG10-0AB0, v2.3
- •CP343-1 P# 6GK7 343-1EX20-0XE0, v1.1
- •CP343-1 Advanced IT P# 6GK7 343-1GX21-0XE0, v1.0
- •CP343-1 Lean P# 6GK7 343-1CX00-0XE0, v1.0
 - **NOTE**: These features only work with Crimson 2.0 or above and are only available to Windows 2000 or above users. Please update your version of Crimson to the latest; available online at www.redlion.net



Setup 1 – S7-300 CPU With Built-In Ethernet Port

Setting Up The PLC For CPU Communication

The PLC must be set up before communication can begin, because G3 HMI communication settings are determined by how the PLC is configured.

- 1. Start SIMATIC Manager and follow the wizard to create a new project. In this example, a CPU315-2 PN/DP is used. Once created, the project browser should look similar to Figure 1.
- 2. Select SIMATIC 300 from the tree in the left -hand pane and then double click the Hardware symbol in the right-hand pane to access the HW Config screen (Figure 2).



Figure 1.



- **3.** Double click PN-IO to access the Ethernet port configuration, as shown in Figure. 2. Note the CPU rack number and slot position, here respectively 0 and 2, as they will be important later when setting up Crimson.
- 4. In the General tab, click on *Properties*; this opens the two popup windows (Figure 3) used to set up the Ethernet network.

Properties - PN-IO - (R0/52.2)	×	1
General Addresses	Options		
Short Designation:	PN-I0		
<u>D</u> evice Name:	PN-I0		
_ Interface			
Type: E	Ethernet		
Address: 1	92.168.0.1		
Networked: r	10	Properties	
<u>C</u> omment:			
		A	
		*	
,			
OK		Cancel Help	

Figure 2.

Referring to Figure 3:

- 1. From the Parameters tab, enter the IP address for the PLC; 192.168.200.20 is used in this example.
- 2. Click the *New* button to create a new Ethernet network.
- 3. Click the OK button.

Properties - Ethernet interface PN-IO (R0/52.2) General Parameters	×	Properties - New sub	net Industrial Ethernet	X
If a s the r JP address: Subnet mask: Subnet:	subnet is selected. next available addresses are suggested. steway <u>D</u> o not use router <u>U</u> se router <u>A</u> ddress: <u>192.168.200.20</u> <u>New</u> 2 <u>Properties</u> <u>Dejete</u>	General <u>N</u> ame: <u>S</u> 7 subnet ID: Project path: Storage location of the project: <u>A</u> uthor: Date created: Last modified: <u>C</u> omment:	Ethemet(1) 007C - 0006 TN0134 C:\Program Files\Siemens\Step7\s7proj\Tnoi34 24.10.2017 13:05:47 24.10.2017 13:05:47	
ОК	Cancel Help	ОК 3	CancelHelp	

Press F1 to get Help.

Figure 3.



Communication with Siemens S7-300 PLCs via Ethernet

4. Make sure the Ethernet network just created (Ethernet 1 in Figure 3) is selected. This identifies the Network to which the CPU will be connected and activates the Ethernet port (Figure 4).

Properties - Ethernet interface PN-IO (R0/52.2)	×
General Parameters If a subnet i the next available IP address: 192.168.200.20 Subnet mask: 255.255.255.0 © Use ro Address Subnet:	s selected, ailable addresses are suggested. : use router uter s: 192.168.200.20
Ethemet()]	New P <u>r</u> operties De <u>l</u> ete
ОК	Cancel Help

Figure 4.

5. Click OK to close all popup windows and return to HW Config. Save the configuration and close HW Config. The PLC configuration is done; settings can now be downloaded to the PLC.

Setting Up The G3 HMI For CPU Communication

Once the PLC has been set up, all required information is available to configure the G3 HMI. Start Crimson and create a new database (File>New). Select the device to be programmed. In this example, we are programming a G306 HMI.

Enter the "Communications" module and follow the steps shown in Figure 5:

- 1. Select the Ethernet port.
- 2. Define the Port Mode. In this example, Manual Configuration is selected.
- 3. Enter the G3 HMI IP address, if required; 192.168.200.10 is used in this example.



Figure 5.



Once the Ethernet port is activated, the communication driver must be defined, as shown in Figure 6:

- 1. Select Protocol 1 under Ethernet.
- 2. On the right-hand pane, specify the driver and click *Pick* to select that driver.
- 3. In the popup window, under Manufacturer, select Siemens.
- 4. Under Driver, select S7 300 TCP/IP Master and click OK.

A device named PLC1 should appear under Protocol 1. This device represents the Siemens S7-300 PLC and can be renamed as required to fit each application.

-2- Untitled File - G306 - Crimson 3.0				
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Navigation Pane X	Communications - Network - Protocol 1			
Sk New - 🗙	Driver Selection			
Communications Other State O	Driver: No Driver Selected Pick 2			
Provide Commission	Port Commands			
Protocol 1	Delete Network Port			
o Protocol 2 protocol 3 protocol 4 Services Family Manager	Add Additional Device			
OPC Proxy	Driver Picker for Ethernet Port			
Sync Manager Mail Manager ✓ Option Card	Manufacturer OPC Panasonic - Matsushita Parker Phoenix Contact PLC Direct Koyo PPT Vision Red Lion Schneider Schneider Josibia Unitronics OK Cancel Divier Selected Version 1.04 Version 1.05 Version 1.01 ST CP2/49 Via ISO TCP/IP Master Version 1.02 Version 1.01 Using the selected version 1.01 ST CP2/49 Via ISO TCP/IP Master Version 1.01 Using the selected version 1.02 ST CP2/49 Via ISO TCP/IP Master Version 1.01 Ti 500 Series TCP/IP Master Version 1.02 OK Cancel Total of 94 Drivers Available.			
Communications				
Programs				

Figure 6.

In this example, the device will be renamed S7300. Right-clicking the PLC and selecting "Rename" facilitates renaming the device.

The device settings must now be set to fit the PLC configuration. Refer to Figure 7 and perform the following:

- 1. Select the device representing the PLC; *PLC1* in this example.
- 2. Change the IP address to the PLC IP address; 192.168.200.20 in this example.
- 3. Select the Type as S7 300/400 CPU.
- **4.** Enter the CPU rack number; *0* in this example.
- 5. Enter the CPU slot position on the rack; 2 in this example.

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Navigation Pane X	Communications - Network - Protocol 1 - PLC1			
🙈 New 🕶 🔀 B	Device Settings			
Communications				
 Programming Port RS-232 Comms Port 				
RS-485 Comms Port	Device Identification			
Y ²⁵ Network ST 300/400 TCP/IP	IP Address: 192.168.200.20 2			
PLC1 1	Use TSAP Configuration: No 🔻			
Protocol 3	S7 Server TSAP (Hex): 1000			
Frotocol 4	S7 Client TSAP (Hex): 1000			
Time Manager	Type: S7 300/400 CPU 🔹 🥑			
FTP Server	Server Connection (Hex): 10			
Sync Manager	Client Connection (Hex): 10			
Poption Card	Rack: 0 🚔 4			
	Slot: S 2			
	Fallback Configuration			
	IP Address: 0.0.0.0			
	S7 Server TSAP (Hex): 0000			
	57 Client TSAP (Hex): 0000			
	Protocol Options			
	Link Type: Use Dedicated Socket			
	ICMP Ping: Disabled			
	Connection Timeout: 5000 ms			
	Connection Backoff: 200 ms			
	Transaction Timeout: 2500 ms			
Communications	Advanced Settings			
🔁 Data Tags	Spanning Reads:			
Sea Display Pages	Transactional Writes: Enabled 💌			
Programs	Preempt Other Devices: No			
Web Server	Favor UI Writes:			
Data Logger	Comms Delay: 0 ms			
	Device Commands			
Security Security	Delete This Device			

Figure 7.



The communications settings are now complete. Close the "Communications" module and enter the "Data Tags" module to map the variables to the PLC registers, as shown in Figure 8. For example, to map a Data Block, perform the following steps:

- **1.** Create an integer variable.
- 2. Select the variable, click on Internal in the Data tab, and select the device (PLC1 in this example).
- 3. Select the Siemens data item to exchange, here DB.
- 4. Choose the data type (refer to following note on Data Type).
- 5. Select the starting element for the data item (identical to PLC addresses) and click OK.

Once the tags are inserted on the screen, the database is now ready and can be downloaded in the G3 HMI.

-2- Untitled File - G306 - Crimson 3.0	
<u>Eile Edit View Go Link H</u> elp	
G 🔿 🗋 👌 🖬 🖸 🖬 🖒 🔓 🖀 🦃 🗖 🖉	
Navigation Pane X	Data Tags - Tag1
🧠 New 👻 🛱 🔀 🔎	Data Format Colors Alarms Triggers Plot Security
Data Tags	Data Source
	Source: 💌 Internal 2
	Extent: v One Item
	Manipulation: None 👻
	Treat As: Signed Integer 🔹
	Access: Read and Write
Sele	ect Address for S7 300/400 TCP/IP
	ata Item
	<none> No Selection A DB 0001 : 0006 5 OB Output Bytes</none>
	IB Input Bytes MB Flag Bytes
	T Timer Value
3	DB Data Blocks
	Minimum: DB0001:0000.WORD
	Maximum: DB2047:8191.WORD
	ata Type Radix: Decimal
	Byte as Byte
Y	Byte as Long
	Data Actions
	Un write: General None

Figure 8.

Note On Data Type:

Byte as Byte means the variable will contain a Byte, Byte as Word means the variable will contain an integer word, and Byte as Long means the variable will contain an integer long; the G3 HMI asks the PLC the number of bytes required to reconstruct the data type selected.

For example, for a Byte as Word mapped at DB001:006, the G3 will ask for DB001:006 and DB001:007 and reverse the bytes to reconstruct the word automatically. The address given in the Element should be the same as the one defined in the PLC Data Block for this example.



Set Up 2 – Communication Via CP343 Optional Ethernet Card Supporting TSAP Connections

Setting Up The PLC For CP343 Communication

The PLC must to be set up first, as G3 HMI communication settings are determined by how the PLC is configured.

- 1. Start SIMATIC Manager and follow the wizard to create a new project. This example uses a CPU315-2DP and a CP343-1. Once created, the project browser should look similar to Figure 9.
- 2. Select SIMATIC 300 from the tree in the left -hand pane and then double click the Hardware symbol in the right-hand pane to access the HW Config screen (Figure 10).



Figure 9.



3. Once in HW Config, browse the object library on the right-hand pane to find the optional Ethernet card CP343-1. Drag and drop the card to an available slot, as shown in Figure 10.



Figure 10.

As the object is dropped on a slot, a pop up appears for configuring the Ethernet configuration, as shown in Figure 11. Referring to Figure 11:

- 1. Enter the IP address for the PLC; *192.168.200.20* in this example.
- 2. Click New to create a new Ethernet network.
- 3. Click OK.



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Properties - Ethernet interface CP 343-1 (F	R0/54)			
General Parameters		Properties - New subne	et Industrial Ethernet]
IP address: 1 Subnet mask: 192.168.200.20 Subnet: 255.255.255.0 Subnet:	If a subnet is selected, the next available addresses are suggested. Gateway © Do not use router © Use router Address: 192.168.200.20 New 2 Properties Dejete Cancel Help	General <u>N</u> ame: <u>S</u> 7 subnet ID: Project path: Storage location of the project: <u>A</u> uthor: Date created: Last modified: <u>C</u> omment: <u>0K</u> 3	Ethernet(1) 007C - 000C TN0134 C:\Program Files\Siemens\Step7\s7proj\Tnoi34 26.10.2017 16:08:21 26.10.2017 16:08:21 Cancel Help	

Figure 11.

4. Make sure the Ethernet network just created is selected. This identifies the network the CP343 will be connected to and activates the Ethernet port (Figure 12).

Properties - Ethernet interface CP 343-1 (R	0/54)
General Parameters	If a subnet is selected, the next available addresses are suggested.
IP address: 192.168.200.20 Subnet mask: 255.255.255.0	Gateway © Do not use router O Use router Address: 192.168.200.20
Subnet: not networked Ethernet(1) 4	<u>New</u> Properties Dejete
OK	Cancel Help

Figure 12.

5. Click *OK* to close all popup windows and return to HW Config. Save the configuration and close HW Config. The project manager should now display the CP343-1 communication card in the tree, as shown in Figure 13.



Now a connection between the PLC and the G3 HMI must be created. This connection is set up using Net Pro. Select PLC CPU and double click on the *Connections* icon to access the NetPro configuration tool, as shown in Figure 13.



Figure 13.



Once in NetPro, refer to Figure 14 and perform the following steps:

- **1**. Select the CPU.
- **2**. Double click on the first line in the table.
- 3. The Insert New Connection pop-up appears.
- 4. Go to the Station field and ensure *Unspecified* is selected.
- 5. Make sure that the Connection Type is S7 Connection.
- 6. Click the OK button; the Properties S7 Connection window (Figure 15) appears.



Figure 14.

Communication with Siemens S7-300 PLCs via Ethernet

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Enter the following information, as shown in Figure 15:

- 1. Make sure "Establish an active connection" is **NOT** checked; this makes the PLC the Server.
- 2. Make sure the Interface selected is CP 343-1 (R0/S4).
- **3.** Enter the Partner name (any name works); *G306* is used in this example. The partner is the device with which the S7 will create a connection.
- **4.** Enter the Partner IP address; *192.168.200.10* in this example. Then, click on *Address Details*, which launches the Properties S7 Connection pop-up window (Figure 16).

Local Connec Eixed conf Cone-way Establish a Send oper	tion End Point igured dynamic connection In active connection ating mode messages	Block Parameters Local ID (Hex): W#16#1 D L D efault
Connection Pa	ath	Partner
End Point:	SIMATIC 300(1)/ CPU 315-2 DP	G306 3
Int <u>e</u> rface: 2	CP 343-1(R0/S4)	Unspecified
Subnet:	Ethernet(1) [Industrial Ethernet]	[Industrial Ethernet]
Address:	192.168.200.20	192.168.200.10 4
		Add <u>r</u> ess Details

Figure 15.

This popup window is important as it contains communication information required to setup the G306 in Crimson. Referring to Figure 16, perform the following steps:

- **1.** PLC Connection Resource
- PLC TSAP information. The first part of the number, before the decimal point, represents the Server Connection Resource; the second part is the rack slot number where the CP343 is installed. In this example, the Connection Resource is 10 and the slot 04.
- 3. Partner Rack/Slot, they should stay at zero.
- 4. Partner Connection Resource, this number can be different from the PLC Connection Resource.

Pı	operties - 57 connect	ion		X
	General Status Informa	tion		
	Address Details			×
		Local	<u>P</u> artner	
	End Point:	SIMATIC 300(1)/ CP 343-1	G306	
	<u>R</u> ack/Slot:	0 4	0 0 3	
	Connection Resource (hex):	10 🖃 🚺	03 🔽 👍	
	TSAP:	10.04 2	03.00	
	S7 Subnet ID:	007C - 000C	ŀ	
	ОК		Cancel Help	

Figure 16.

Click *OK* to close all popup windows and return to NetPro. The table now shows the connection just created on the first line. Save and compile in NetPro and close this window to go back to the project manager.

The PLC is now configured. Download the configuration and make sure the PLC accepts the entire configuration, especially the connection settings. We recommend using the command "PLC > Compile and Download Objects..."



Setting Up The G3 HMI For CP343 Communication Using TSAP Connections

Once PLC setup is complete, all required information is available to configure the G3 HMI. Start Crimson software and create a new database (via File>New). Select the device to be programmed. In this example, a G306 HMI is used.

Enter the "Communications" module and follow the steps shown in Figure 17:

- **1.** Select the Ethernet port.
- 2. Define the Port Mode. In this example, Manual Configuration is used.
- **3.** Enter the G3 IP address if required; 192.168.200.10 is used in this example.

Industrial Ether	net Eind:	mt mi
MPI(1)	Insert New Connection	
Pro	perties - 57 connection	×
	ieneral Status Information	-
SIN GPU 29 2	Local Connection End Point Exed configured dynamic connection C	
	Connection Path Lo <u>c</u> al Part <u>n</u> er	
	End Point: SIMATIC 300(1)/ CPU 315-2 DP G306 3	
	Interface: 2 CP 343-1(R0/S4)	
	Subnet: Ethernet[1] [Industrial Ethernet] [Industrial Ethernet]	
	Address: 192.168.200.20 192.168.200.10 4	
	Add <u>r</u> ess Details	
	OK Cancel Help	
Local ID	Partner OK <u>A</u> pply Cancel Help	_
P		

Figure 17.

Once the Ethernet port is activated, the communication driver must be defined, as shown in Figure 18:

- 1. From the Navigation Pane, under Network, select Protocol 1.
- 2. On the right-hand pane, specify the driver and click *Pick* to select that driver.
- 3. In the popup window, under Manufacturer, select Siemens.
- 4. Then, under Driver, select S7 300 TCP/IP Master and click OK.

A device named PLC1 should appear under Protocol 1. This device represents the Siemens PLC and can be renamed as required to fit each application; S7300 is used in this example.

-e- Untitled File - G306 - Crimson 3.0	
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S 🛇 🗋 🖄 🖬 🖻 🖬 🖗 🛱 🎾 🖓 💭 🖉	
Navigation Pane X	Communications - Network - Protocol 1
S New - 🗙	Driver Selection
Communications Communications Communications R5-232 Comms Port Communications R5-232 Comms Port Communications R5-232 Comms Port Communications R5-232 Comms Port Communications R5-232 Comms Port Communications R5-232 Comms Port R5-232 Comms Port	Driver: No Driver Selected Pick 2 Port Commands Delete Network Port Clear Port Settings Add Additional Device
 Frotocol 4 Services Time Manager OPC Proxy FTP Server Sync Manager Mail Manager ✓ Option Card 	Driver Picker for Ethernet Port Manufacturer OPC Panasonic - Matsushita Panasonic - Matsushita Picker Picker for Ethernet Port Standard Standard
	OK Cancel Total of 94 Drivers Available.

Figure 18.



The device settings now have to be set up to fit the PLC configuration, as shown in Figure 19.

- 1. Select the device representing the PLC.
- 2. Change the IP address to the PLC IP address; 192.168.200.20 in this example
- 3. Select the Type as CP 343.
- **4.** Enter the Server connection in hexadecimal. This is the PLC Connection Resource defined in Simatic NetPro, as shown in Figure 16; *10* in this example.
- **5.** Enter the Client connection in hexadecimal. This is the G3 Connection Resource defined in Simatic NetPro, as shown in Figure 16; *03* in this example.
- 6. Enter the CP343 Slot position in the rack, as previously specified in Figure 16; 04 in this example.

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중 중 🗅 👌 🖯 🖸 여 🐁 🔓 🛱 쁓 🖉 🧔 🖉	
Navigation Pane X	Communications - Network - Protocol 1 - \$7300
Naw - V	Enable Device: Yes
The Programming Port	Device Identification
=0) RS-232 Comms Port	IR Address: 192 168 200 20
🜒 RS-485 Comms Port	1F Address.
🖃 🚭 Network	Use TSAP Configuration: No 🔻
Protocol 1 - S7 300/400 TCP/IP	S7 Server TSAP (Hex): 1000
Protocol 2	S7 Client TS8B (Here)
Y Protocol 3	
Frotocol 4	Type: CP 343/443 - 3
🖃 🎇 Services	4 Server Connection (Hex): 10
Time Manager	
ETP Server	
Sync Manager	Rack: 0
🚔 Mail Manager	6 Slot: 4
I Option Card	
	Fallback Configuration
	IP Address: 0.0.0.0
	S7 Server TSAP (Hex): 0000
	S7 Client TSAP (Hex): 0000
	Protocol Ontions
	Link Type: Use Dedicated Socket
	ICMP Ping: Disabled 🔻
	Connection Timeout: 5000 ms
	Connection Backoff: 200 ms
	Transaction Timeout: 2500 ms
	Advanced Settings
· 규정· Communications	Spanning Reads: Enabled
Jata Tags	Transactional Writes: Enabled -
Display Pages	Preempt Other Devices: No 🔻
	Favor UI Writes: No 🔻
Programs	Comms Delay: 0 🚔 ms
Web Server	

Figure 19.



The communications settings are now complete. Close the "Communications" module and enter the "Data Tags" module to map variables to PLC registers, as shown in Figure 20. For example, to map a Data Block, perform the following steps:

- **1.** Create an integer variable.
- 2. Select the variable, click on Internal in the Data tab and select the device (here S7 300).
- 3. Select the Siemens data item to exchange, here DB.
- 4. Choose the data type (refer to following note on Data Type).
- 5. Select the starting element for the data item (identical to PLC addresses) and click OK.

Once the tags are inserted on the screen, the database is now ready and can be downloaded to the G3 HMI.

<u>F</u> ile <u>E</u> dit <u>V</u> iew <u>Go</u> <u>Link H</u> elp	
ⓒ ᢒ 🗅 👌 🔒 🖻 ◙ 🔌 🖻 🖀 🚏 🖓 📼 🔎	
Navigation Pane X	Data Tags - Tag1
🥶 New 👻 🛱 🔀 🔎	Data Format Colors Alarms Triggers Plot Security
Data Tags	Data Source
	Source: Internal 2
	Extent: One Item
	Manipulation: None
	Treat As: Signed Integer
	Access: Read and Write
Sel	ect Address for S7 300/400 TCP/IP
	Data Item
3	<pre>Alone> No Selection B</pre>
	Byte as Long OK Cancel
	Data Actions On Write: General None Edit Data Setpoint Use Setpoint
Communications	
Jata Tags	SP Value: Veneral Edit
Disnlay Pages	II.

Figure 20.

Note On Data Type:

Byte as Byte means the variable will contain a Byte, Byte as Word means the variable will contain an integer word, and Byte as Long means the variable will contain an integer long; the G3 HMI asks the PLC the number of bytes required to reconstruct the data type selected.

For example, for a Byte as Word mapped at DB001:006, the G3 will ask for DB001:006 and DB001:007 and reverse the bytes to reconstruct the word automatically. The address given in the Element should be the same as the one defined in the PLC Data Block for this example.

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Setup 3 – Communication Via CP343 Optional Ethernet Card *NOT* supporting TSAP Connections (Transparent Mode)

The following setup is required if you are using a CP343-1 Lean module.

Setting Up The PLC For CP343 Communication

Start SIMATIC Manager and follow the wizard to create a new project. This example uses a CPU315-2DP and a CP343-1 Lean. Once created, the project browser should look similar to Figure 21.



Figure 21.

Select the SIMATIC 300 PLC in the tree and double click the Hardware symbol to access HW Config.



Once in HW Config, browse the object library on the right hand pane to find the optional Ethernet card CP343-1 Lean. Drag and drop the card to an available slot as shown in Figure 22.

HW Config - SIMATIC 300(1)		
Station Edit Insert PLC View Options Window Help		
SIMATIC 300(1) (Configuration) TN0I34		I X
	Eind:	nț ni
	Profile:	Standard
2 CPU 31		
		ROFIBUS-PA
	E 📅 PF	ROFINET IO
5	SI 🕀 🕅	MATIC 300
		CP-300
	+	AS-Interface
		Industrial Ethernet
		🕀 🧰 CP 343-1 Advanced-IT
	the second se	PROFIBUS
(0) UR		CPU-300
Slot Module	. ÷	FM-300
	•	Gateway
2 CPU 315-2 DP 6E-97 V2.0 2		M7-EXTENSION
	🛛 🗄 🚊	PS-300
4 CP 343-1 Lean 6GK7 V1.0 3 256 256		RACK-300
	🕀 🛄 SI	MATIC 400
	E SI	MATIC PC Based Control 300/400
	te - 🖉 SI	MATTUPU Station
	•	
	6GK7 343	-1CX00-0XE0
	with SENE	Industrial Ethernet TCP/IP)/RECEIVE and
	FETCHA	/RITE interface, long data, 🗾
Press F1 to get Help.		Chg //

Figure 22.

When you drop the object on a slot, a window will pop up for the Ethernet configuration.



Referring to Figure 23, perform the following:

- 1. Setup the IP address for the PLC, here 192.168.200.20.
- 2. Click new to create a new Ethernet network.
- 3. Click OK.

Properties - Ethernet interface CP 343-1 Lean (R0/54)	
Usereral Facalisetes If a subnet is selected. the next available addresses are suggested. IP address: 192.168.200.20 Subnet © Do not use router Quester Quester Subnet:	Properties - New submet Industrial Ethernet General Name: Ethernet(1) §7 subnet ID: 007C 007C - 0010 Project path: TN0134 Storage location of the project [C-VProgram Files/Siemens/Step7/s7proj/Tnoi34 Author:
Press F1 to get Help.	,

Figure 23.

- **4.** Make sure the Ethernet network just created is selected. This identifies the Network the CP343 will be connected to and activates the Ethernet port (Figure 24).
- 5. Click OK to close all popup windows and return to HW Config. Save the configuration and close HW Config. The PLC is now configured. Download the configuration and make sure the PLC takes the entire configuration.

Properties - Ethernet interface CP 343-1 Lea	an (R0/54) 🛛 🔀
General Parameters	
IP address: 192.168.200.20 Subnet mask: 255.255.255.0	Gateway © Do not use router © Use router Address: 192.168.200.20
	New Properties Dejete
ок 5	Cancel Help

Figure 24.



Setting Up The G3 For CP343 Communication NOT Supporting TSAP Connections

Once the PLC has been configured, all required information is available to configure the G3 HMI. Start Crimson and create a new database (via File>New). Select the device to be programmed; a G306 HMI is used in this example.

Enter the "Communications" module and follow the steps as shown in Figure 25:

- 1. Select the Ethernet port.
- 2. Define the Port Mode. In this example, it will be *Manual Configuration*.
- 3. Enter the G3 IP address if required; 192.168.200.10 is used in this example.



Figure 25.



Once the Ethernet port is activated, the communication driver has to be defined as shown in Figure 26:

- **1.** From the Navigation Pane, select *Protocol 1* under Network.
- 2. On the right hand pane, specify the driver and click *Pick* to select that driver.
- **3.** In the popup window, under Manufacturer, select Siemens.
- 4. Then, under Driver, select "S7 300 TCP/IP Master" and click OK.

A device called PLC1 should then appear under the Protocol 1 field. This device represents the Siemens PLC and can be renamed to fit your application.

- Untitled File (206) Crimson 2.0	
File Edit View Go Link Help	
	Communications Mahurak Brateval 1
Communications Programming Port RS-485 Comms Port Protocol 2 Protocol 2 Protocol 3 Protocol 3 Protocol 4 Services Corr Lime Manager Corr De Proy FIP Server Sync Manager Option Card	Driver Selection Driver: No Driver Selected Prock 2 Port Commands Delete Network Port Clear Port Settings Add Additional Device Add Additional Device Driver Picker for Ethernet Port OPC Priver Picker for Ethernet Port Image: Statistical St

Figure 26.

In this example, the device will be renamed S7300. Right-clicking the PLC and selecting "Rename" facilitates renaming the device.



The device settings now have to be set up to fit the PLC configuration. Following the steps shown in Figure 27:

- 1. Select the device representing the PLC.
- 2. Change the IP address to the CP 343 Lean IP address, in this example 192.168.200.20.
- Select the Type as S7 300 CPU. The driver should behave as if it communicates with a CPU directly since the CP 343 Lean is transparent.
- 4. Enter the CPU rack number (NOT CP343), in this example 0.
- 5. Enter the CPU slot position on the rack (NOT CP343), in this example 2.



Figure 27.



The communications settings are now complete. Close the "Communications" module and enter the "Data Tags" module to map variables to PLC registers as shown in Figure 28. For example, to map a Data Block, do the following steps:

- **1.** Create an integer variable.
- 2. Select the variable, click on "Internal" in the Data tab and select the device (here S7 300).
- 3. Select the Siemens data item to exchange, here DB.
- 4. Choose the data type (refer to following note on Data Type).
- 5. Select the starting element for the data item (Identical to PLC addresses) and click OK.

Once the tags are inserted on the screen, the database is now ready and can be downloaded to the G3 HMI.

-e- Untitled File - G306 - Crimson 3.0		
<u>F</u> ile <u>E</u> dit <u>V</u> iew <u>G</u> o <u>L</u> ink <u>H</u> elp		
C 🖸 🗋 🔂 🖬 🖸 C 🐁 🖻 🛱 🥍 🖉 🧔 🗡		
Navigation Pane X	Data Tags - Tag1	
🥶 New 👻 🛱 🔀 🔎	Data Format Colors Alarms Triggers Plot Security]
Data Tags	Data Source	
lagi	Source:	
	Extent:	
	Manipulation: None 👻	
	Treat As: Signed Integer 💌	
	Access: Read and Write -	
Sel	ect Address for S7 300/400 TCP/IP	
	Data Item	Element
	<none> No Selection</none>	DB 0001 : 0006 5
	IB Input Bytes	
	T Timer Value	
3	C Counter Value DB Data Blocks	Details
		Type: Byte
	-	Minimum: DB0001:0000.WORD
		Radix: Decimal
	Data Type	
4	Byte as Word	
T	Byte as Long	OK Cancel
	Data Actions	
	On Write: General None	Edit
	Data Setpoint	
Communications	Use Setpoint: No 🔻	
10 10	SP Value: 🔻 General	Edit

Figure 28.

Note On Data Type:

Byte as Byte means the variable will contain a Byte, Byte as Word means the variable will contain an integer word, and Byte as Long means the variable will contain an integer long; the G3 HMI asks the PLC the number of bytes required to reconstruct the data type selected.

For example, for a Byte as Word mapped at DB001:006, the G3 will ask for DB001:006 and DB001:007 and reverse the bytes to reconstruct the word automatically. The address given in the Element should be the same as the one defined in the PLC Data Block for this example.

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